

3. The Contractor shall modify the restrictors on E3, E4, E5, and E6 by:
 - install necessary access scaffolding
 - brace burner line
 - remove spool and replace sleeve
 - re-install spool

B. Stabilizers

As directed by IPSC, the contractor shall install one impellar-type vane assembly (stabilizer) on all 48 Unit 1 burners prior to the outage. Stabilizers will be provided by IPSC. Installation of the stabilizers shall consist of the following:

1. Attachment of stabilizer stand-offs to the ID of the inner air sleeve of each burner. Attachment weld rod shall be 310 stainless steel. (see attached sketch)
2. Field adjustment (trimming) of the stabilizer perforations to ensure proper operation of the lighters, scanners and observation ports.

C. Burner Register Shrouds

Contractor shall install outer air register shrouds on all Unit 1 burners per the attached drawings. The shrouds shall be mechanically fastened to the rear outer register plate frame in a position providing a 5.875 inch air flow annulus at the outer register.

Completion of shrouds is to coincide directly with completion of new burner installation by Babcock & Wilcox. Shrouds shall be provided, ready to install, by IPSC.

D. Final Burner Assembly

Contractor shall install new mounting clips and diffusers in all 48 Unit 1 burners upon completion of air flow testing by IPSC.

Contractor shall re-install all burner elbows.

- E. Contractor shall provide a schedule of rates for each craft as well as subtotal estimates for each task described herein.**